PB-1174-04/98

# **Product Bulletin**

## **CENTAUR® HSV GRANULAR ACTIVATED CARBON**

#### Description

CENTAUR® HSV\* is a vapor phase virgin activated carbon that has been developed specifically for odor removal from sewage treatment operations. This bituminous coal-based product is unique in that it provides high adsorption capacity for H<sub>2</sub>S without chemical impregnants and adsorbs volatile organic compounds (VOCs) in an effective manner. CENTAUR HSV, by its catalytic functionality, oxidizes H<sub>2</sub>S and converts it to water soluble sulfur compounds. As a result, H<sub>2</sub>S capacity can be restored simply by water washing the carbon, eliminating safety concerns typically encountered with alkali impregnated carbons. CENTAUR HSV is capable of being thermally reactivated which eliminates the disposal concerns associated with alkali impregnated carbons.

#### Applications

CENTAUR HSV can be utilized for odor removal in sewage treatment applications. The product is ideal for use at pump stations and treatment plants where H<sub>2</sub>S and organic odors are a problem. On-site water regeneration and eventual thermal reactivation minimize operating and disposal costs.

#### Regeneration

When odor breakthrough due to H<sub>2</sub>S occurs, the spent carbon can be regenerated in place. The H<sub>2</sub>S capacity can be restored by water washing of the CENTAUR HSV carbon. Regeneration efficiency and the number of regeneration cycles depend on the loadings of H<sub>2</sub>S and VOCs. For details on regeneration and cycle determination, please contact Calgon Carbon Corporation in Pittsburgh, Pennsylvania.

\* Purchase of this product from Caloon Carbon Corporation includes a license under the following U.S.Patents: Numbers 5356849 and 5494869

Properties			Superficial Velocity, ft/min	
H <sub>2</sub> S Capacity, g H <sub>2</sub> S/cc carbon*:	0.09 min	10	25 50 75 100	
Butane Activity, weight %	15.6 min			
lodine No, mg/g:	800 min	Bed		
Ash, weight %:	7 max	H <sub>2</sub> O/ft E	e B	
Moisture, weight %, as packed:	4 max	H <sup>3</sup> C	kPa/m	
Apparent Density, g/cc:	0.56 min	inches	CALGON	
Hardness No:	97 min	o, in	CALGON 4 do	
Mean Particle Diameter:	3.7 mm	Drop,		
		Pressure	CALGON CARBON CCRPORTION Dense Pack	
U.S.Sieve Series		SS 2		
Percent on 4 mesh	15 max	Pre-	Loose Pack	
Percent through 7 mesh	8 max			
* Developed a supplear, tilized the rate of decomposition of hydrogen po	revide by the early on and is	0.0	0 0.1 0.2 0.3 0.4 0.5	

Peroxide number utilizes the rate of decomposition of hydrogen peroxide by the carbon and is an indicator of the amount of catalytic activity. The lower the number, the more active the product is in terms of its ability to accelerate a chemical reaction.

Manufacturing Catlettsburg, KY

Packaging 225 lb (102.3 kg) fiber drum

Superficial Velocity, m/s



Visit our website at www.calgoncarbon.com, or call 1-800-4-CARBON to learn more about our complete range of products and services, and local contact information.



TECHNOLOGIES FOR PURIFICATION, SEPARATION, RECOVERY AND SYNTHESIS

### **DESIGN CONSIDERATIONS**

Effective removal of H<sub>2</sub>S requires the gas stream to contain at least an equivalent amount of oxygen and relative humidity above 10%. Condensation of water on the carbon will reduce its performance, and devices to prevent free condensation are recommended. Additionally, if CENTAUR HSV is used to control VOCs it is recommended that the relative humidity be controlled to below 50% to maximize carbon utilization. CENTAUR HSV can be utilized in a typical fixed bed mode with superficial velocities up to 100 fpm. The bed depth can range from 12" to 36" depending on the on-stream time and water wash frequency desired. For assistance in the design of a carbon system, please contact Calgon Carbon Corporation in Pittsburgh, Pennsylvania.

FEATURES	<ul> <li>BENEFITS</li> <li>Heat excursion potential caused by impregnants is eliminated thus making operations safer.</li> <li>Organic capacity is significantly higher than impregnated carbons thus reducing operating costs.</li> </ul>		
Not chemically impregnated			
Metallurgical grade high purity coal	<ul> <li>Extreme hardness and abrasion resistance which reduces carbon attrition problems and pressure drop increase over time.</li> </ul>		
Catalytic Activity	<ul> <li>Since multiple water washes are possible, Centaur HSV is capable of treating higher H<sub>2</sub>S concentrations typically handled by chemical wet scrubbers.</li> </ul>		
Pore volume not consumed by impregnant	<ul> <li>In contrast to impregnated carbons, Centaur HSV has organic capacity equal to or higher than other virgin coal based carbons.</li> </ul>		
<ul> <li>Enhanced adsorption pore volume</li> </ul>	<ul> <li>Centaur HSV has been specifically designed to show enhanced organic capacity at low contaminant concentrations typically found in sewage treatment plants.</li> </ul>		
<ul> <li>Ability to be water washed</li> </ul>	<ul> <li>In H<sub>2</sub>S service, Centaur HSV can be field regenerated by wate washing multiple times, thus eliminating safety concerns experienced with alkali regeneration and chemical handling.</li> </ul>		
Ability to be thermally reactivated	<ul> <li>Centaur HSV can be thermally reactivated, thus spent carbon disposal problems are eliminated.</li> </ul>		

#### Safety Message

Wet activated carbon preferentially removes oxygen from air. In closed or partially closed containers and vessels, oxygen depletion may reach hazardous levels. If workers are to enter a vessel containing carbon, appropriate sampling and work procedures for potentially low oxygen spaces should be followed, including all applicable federal and state requirements.



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